

VIPA System SLIO



FM | 050-1BB00 | Manual HB300E_FM | RE_050-1BB00 | Rev. 10/30 July 2010



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About this manual

This manual describes the function module FM 050-1BB00 of the system SLIO from VIPA. Here you may find besides of a product overview a detailed description of the function module. You'll receive information about the connection and the deployment of the System SLIO module.

Overview Chapter 1: Basics and Assembly

The focus of this chapter is on the introduction of the VIPA System SLIO. Here you will find the information required to assemble and wire a controller system consisting of System SLIO components.

Besides the dimensions the general technical data of System SLIO will be found.

Chapter 2: Hardware description

In this chapter the counter module 050-1BB00 of the System SLIO is described. Here every information about the hardware components of the module may be found.

The technical data are at the end of the chapter.

Chapter 3: Deployment

In this chapter the deployment of the System SLIO counter module 050-1BB00 is described. Here every information required for the deployment may be found.

| Objective and contents | This manual describes the System SLIO function module 050-1BB00 from VIPA. It contains a description of the construction, project implementation and usage. |
|--------------------------|---|
| Target audience | The manual is targeted at users who have a background in automation technology. |
| Structure of the manual | The manual consists of chapters. Every chapter provides a self-contained description of a specific topic. |
| Guide to the document | The following guides are available in the manual: an overall table of contents at the beginning of the manual an overview of the topics for every chapter |
| Availability | The manual is available in:printed form, on paperin electronic form as PDF-file (Adobe Acrobat Reader) |
| lcons Headings | Important passages in the text are highlighted by following icons and headings: |
| $\underline{\wedge}$ | Danger! Immediate or likely danger. Personal injury is possible. |
| \bigwedge | Attention! Damages to property is likely if these warnings are not heeded. |
| 1 | Note! Supplementary information and useful tips. |

Safety information

Applications conforming with specifications The System SLIO is constructed and produced for:

- communication and process control
- general control and automation applications
- industrial applications
- operation within the environmental conditions specified in the technical data
- installation into a cubicle



Danger!

This device is not certified for applications in

• in explosive environments (EX-zone)

Documentation

The manual must be available to all personnel in the

- project design department
- installation department
- commissioning
- operation



The following conditions must be met before using or commissioning the components described in this manual:

- Modification to the process control system should only be carried out when the system has been disconnected from power!
- Installation and modifications only by properly trained personnel
- The national rules and regulations of the respective country must be satisfied (installation, safety, EMC ...)

Disposal National rules and regulations apply to the disposal of the unit!

Chapter 1 Basics and Assembly

Overview The focus of this chapter is on the introduction of the VIPA System SLIO. Here you will find the information required to assemble and wire a controller system consisting of System SLIO components. Besides the dimensions the general technical data of System SLIO will be found.

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Safety Information for Users

Handling of electrostatic sensitive modules VIPA modules make use of highly integrated components in MOS-Technology. These components are extremely sensitive to over-voltages that can occur during electrostatic discharges.

The following symbol is attached to modules that can be destroyed by electrostatic discharges.



The Symbol is located on the module, the module rack or on packing material and it indicates the presence of electrostatic sensitive equipment.

It is possible that electrostatic sensitive equipment is destroyed by energies and voltages that are far less than the human threshold of perception. These voltages can occur where persons do not discharge themselves before handling electrostatic sensitive modules and they can damage components thereby, causing the module to become inoperable or unusable.

Modules that have been damaged by electrostatic discharges can fail after a temperature change, mechanical shock or changes in the electrical load.

Only the consequent implementation of protection devices and meticulous attention to the applicable rules and regulations for handling the respective equipment can prevent failures of electrostatic sensitive modules.

Modules must be shipped in the original packing material.

Measurements and alterations on

sensitive modules

Shipping of

electrostatic

modules

When you are conducting measurements on electrostatic sensitive modules you should take the following precautions:

- Floating instruments must be discharged before use.
- Instruments must be grounded.

Modifying electrostatic sensitive modules you should only use soldering irons with grounded tips.



Attention!

Personnel and instruments should be grounded when working on electrostatic sensitive modules.

System conception

Overview System SLIO is a modular automation system for assembly on a 35mm mounting rail. By means of the peripheral modules with 2, 4 or 8 channels this system may properly be adapted matching to your automation tasks.

The wiring complexity is low, because the supply of the DC 24V power section is integrated to the backplane bus and defective modules may be replaced with standing wiring.

By deployment of the power modules in contrasting colors within the system, further isolated areas may be defined for the DC 24V power section supply, respectively the electronic power supply may be extended with 2A.



Components

The System SLIO consists of the following components:

- Bus coupler
- Periphery modules
- Power modules
- Accessories

Bus coupler



With a bus coupler bus interface and power module is integrated to one casing. With the bus interface you get access to a subordinated bus system.

Via the integrated power module for power supply the bus interface is supplied as well as the electronic of the connected periphery modules.

The DC 24 power section supply for the linked periphery modules is established via a further connection.

By installing of up to 64 periphery modules at the bus coupler, these are electrically connected, this means these are assigned to the backplane bus, the electronic modules are power supplied and each periphery module is connected to the DC 24V power section supply.

Periphery modules Each periphery module consists of a *terminal* and an *electronic* module.





- [1] Terminal module
- [2] Electronic module

Terminal module



Electronic module



The functionality of a SLIO periphery module is defined by the *electronic module*, which is mounted to the terminal module by a save sliding mechanism.

The *terminal module* serves to carry the electronic module, contains the backplane bus with power supply for the electronic, the DC 24V power section supply and

Additionally the terminal module has a locking system

By means of this locking system your SLIO system may be assembled outside of your switchgear cabinet to be

the staircase-shaped terminal for wiring.

later mounted there as whole system.

for fixing at a mounting rail.

With an error the defective module may be exchanged for a functional module with standing installation.

By an integrated coding only the modules may be plugged, which may be combined.

At the front side there are LEDs for status indication.

For simple wiring each module shows a corresponding connection diagram at the front and at the side.

Power module



In the system SLIO the power supply is established by power modules. These are either integrated to the bus coupler or may be installed between the periphery modules. Depending on the power module isolated areas of the DC 24V power section supply may be defined respectively the electronic power supply may be extended with 2A.

For better recognition the color of the power modules are contrasting to the periphery modules.

Accessories

Shield bus carrier



Bus cover



The shield bus carrier serves to carry the shield bus to connect cable shields.

Shield bus carriers, shield bus and shield fixings are not in the scope of delivery. They are only available as accessories.

The shield bus carrier is mounted underneath the terminal of the terminal module.

With a flat mounting rail for adaption to a flat mounting rail you may remove the spacer of the shield bus carrier.

With each bus coupler, to protect the backplane bus connectors, there is a mounted bus cover in the scope of delivery. You have to remove the bus cover of the bus coupler before mounting a SLIO module.

For the protection of the backplane bus connector you should always mount the bus cover at the last module of your system again.

Dimensions

Dimensions bus coupler



Dimensions periphery module



Dimensions electronic module



Dimensions in mm

Installation

Functional principle

Mounting terminal module

There is a locking lever at the top side of the terminal module. For mounting and de-mounting this locking lever is to turn upwards until this engages audible.

Now the module may be pulled forward.

For mounting plug the module to the module installed before and push the module to the mounting rail guided by the strips at the upper and lower side of the module.

The module is fixed to the mounting rail by pushing downwards the locking lever.

The modules may either separately be mounted to the mounting rail or as block. Here is to be considered that each locking lever is opened.



Mounting electronic module For mounting between 2 modules and for the exchange of a defective electronic module, the electronic module may be pulled forward after pressing the unlocking lever at the lower side of the module.

For installation plug the electronic module guided by the strips at the lower side until this engages audible to the terminal module.



Mounting Proceeding The modules were directly be mounted to the mounting rail and so connected to the backplane bus and the power supply for the electronic and power section.

Up to 64 modules may be mounted. Please consider here that the sum current of the electronic power supply does not exceed the maximum value of 3A. By means of the power module 007-1AB10 the current of the electronic power supply may be expanded with 2A. More about this may be found at "Wiring".

Mounting mounting rail

• Mount the mounting rail! Please consider that a clearance from the middle of the mounting rail of at least 80mm above and 60mm below, respectively 80mm by deployment of shield bus carriers, exist.



Mounting Head module (e.g. bus coupler)

- Start at the left side with the head module (e.g. bus coupler). For this turn both locking lever upwards, put the head module to the mounting rail and turn both locking lever downwards.
- Before mounting the periphery modules you have to remove the bus cover at the right side of the Head module by pulling it forward. Keep the cover for later mounting.







• After mounting the whole system, to protect the backplane bus cover may now be mounted at the last module



Mounting shield bus carrier

The shield bus carrier (available as accessory) serves to carry the shield bus to connect cable shields. The shield bus carrier is mounted underneath the terminal of the terminal module. With a flat mounting rail for adaption to a flat mounting rail you may remove the spacer of the shield bus carrier.



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Mounting between 2 modules With the mounting of a SLIO module respectively of a group of SLIO modules between two modules for mounting reasons you have always to remove the electronic module of the just mounted <u>right</u> module. After that it may be plugged again.

To mount the module put it to the gap between the both modules and push it, guided by the stripes at both sides, to the mounting rail.



1 module group between 2 modules With mounting respectively de-mounting of a module group you also have to remove the electronic module of the just mounted <u>right</u> module! After mounting it may be plugged again.

For mounting respectively de-mounting the locking lever of the modules of the block must be turned upwards.

To mount the group of modules put them to the gap between the both modules and push it, guided by the stripes at both sides, to the mounting rail.

After mounting the block turn each locking lever of the modules downwards.



Wiring



- [1] DC 24V Power section supply I/O area
- [2] DC 24V for Electronic power supply bus coupler and I/O area



Note!

Power section and electronic power section supply are internally protected against higher voltage by fuses. The fuses are within the power module. If one fuse released, its electronic module must be exchanged! It is recommended to externally protect the power section supply with a fast 10A fuse and the electronic power supply with a fast 4A fuse.

State of the
electronic powerAfter PowerON of the System SLIO the LEDs RUN respectively MF get on
so far as the sum current does not exceed 3A.supply via LEDsWith a sum current greater than 3A the LEDs may not be activated.
Here the power module with the order number 007-1AB10 is to be placed
between the peripheral modules. More concerning this may be found at the
following page.

Deployment of the power modules If the 10A for the power section supply is no longer sufficient, you may use the power module from VIPA with the order number 007-1AB00. So you have also the possibility to define isolated groups.

The power module with the order number 007-1AB10 is to be used if the 3A for the electronic power supply at the backplane bus is no longer sufficient.

Additionally you get an isolated group for the DC 24V power section supply with 10A.

By placing the power module 007-1AB10 at the following backplane bus modules may be placed with a sum current of max. 2A. Afterwards the power module 007-1AB10 is to be placed again.

Power module 007-1AB00





- [1] DC 24V Power section supply I/O area (max. 10A)
- [2] DC 24V for Electronic power supply bus coupler and I/O area
- [3] DC 24V for Electronic power supply I/O area

Power module 007-1AB10

Shield attachment To attach the shield the mounting of shield bus carriers are necessary.

The shield bus carrier (available as accessory) serves to carry the shield bus to connect cable shields.

The shield bus carrier is mounted underneath the terminal of the terminal module. With a flat mounting rail for adaption to a flat mounting rail you may remove the spacer of the shield bus carrier.

After mounting the shield bus carrier with the shield bus, the cables with the accordingly stripped cable screen may be attached and fixed by the shield clamp.



Trouble shooting - LEDs

Each module has the LEDs RUN and MF on its front side. Errors or General

incorrect modules may be located by means of these LEDs. In the following illustrations flashing LEDs are marked by \mathfrak{Q} .

Sum current of the electronic power supply exceeded





Behavior: After PowerON the RUN LED of each module is off and the MF LED of each module is sporadically on.

Reason: The maximum current for the electronic power supply is exceeded.

Remedy: As soon as the sum current of the electronic power supply is exceeded, always place the power module 007-1AB10.

More concerning this may be found above at "Wiring".

Error in configuration



Behavior: After PowerON the MF LED of one module respectively more modules flashes. The RUN LED remains off.

Reason: At this position a module is placed, which does not correspond to the configured module.

Remedy: Match configuration and hardware structure.

Module failure

MF



Behavior: After PowerON the RUN LED flashes at one module. The RUN and MF LEDs of the following module are off. With all following modules the MF LED is on and the RUN LED is off.

Reason: The module on the right of the flashing module is defective.

Remedy: Replace the defective module.

Installation guidelines

| General | The installation guidelines contain information about the interference free deployment of System SLIO. There is the description of the ways, interference may occur in your control, how you can make sure the electromagnetic digestibility (EMC), and how you manage the isolation. |
|------------------------------------|---|
| What means EMC? | Electromagnetic digestibility (EMC) means the ability of an electrical device, to function error free in an electromagnetic environment without being interferenced res. without interferencing the environment. All System SLIO components are developed for the deployment in hard industrial environments and fulfill high demands on the EMC. Nevertheless you should project an EMC planning before installing the components and take conceivable interference causes into account. |
| Possible interference causes | Electromagnetic interferences may interfere your control via different ways: Fields I/O signal conductors Bus system Current supply Protected earth conductor Depending on the spreading medium (lead bound or lead free) and the distance to the interference cause, interferences to your control occur by means of different coupling mechanisms. One differs: galvanic coupling capacitive coupling inductive coupling radiant coupling |

Basic rules for In the most times it is enough to take care of some elementary rules to guarantee the EMC. Please regard the following basic rules when installing your PLC.

- Take care of a correct area-wide grounding of the inactive metal parts when installing your components.
 - Install a central connection between the ground and the protected earth conductor system.
 - Connect all inactive metal extensive and impedance-low.
 - Please try not to use aluminum parts. Aluminum is easily oxidizing and is therefore less suitable for grounding.
- When cabling, take care of the correct line routing.
 - Organize your cabling in line groups (high voltage, current supply, signal and data lines).
 - Always lay your high voltage lines and signal res. data lines in separate channels or bundles.
 - Route the signal and data lines as near as possible beside ground areas (e.g. suspension bars, metal rails, tin cabinet).
- Proof the correct fixing of the lead isolation.
 - Data lines must be laid isolated.
 - Analog lines must be laid isolated. When transmitting signals with small amplitudes the one sided laying of the isolation may be favorable.
 - Lay the line isolation extensively on an isolation/protected earth conductor rail directly after the cabinet entry and fix the isolation with cable clamps.
 - Make sure that the isolation/protected earth conductor rail is connected impedance-low with the cabinet.
 - Use metallic or metalized plug cases for isolated data lines.
- In special use cases you should appoint special EMC actions.
 - Wire all inductivities with erase links, which are not addressed by the System SLIO modules.
 - For lightening cabinets you should prefer incandescent lamps and avoid luminescent lamps.
- Create a homogeneous reference potential and ground all electrical operating supplies when possible.
 - Please take care for the targeted employment of the grounding actions. The grounding of the PLC is a protection and functionality activity.
 - Connect installation parts and cabinets with the System SLIO in star topology with the isolation/protected earth conductor system. So you avoid ground loops.
 - If potential differences between installation parts and cabinets occur, lay sufficiently dimensioned potential compensation lines.

Isolation of
conductorsElectrical, magnetically and electromagnetic interference fields are
weakened by means of an isolation, one talks of absorption.Via the isolation rail that is connected conductive with the rack

Via the isolation rail, that is connected conductive with the rack, interference currents are shunt via cable isolation to the ground. Hereby you have to make sure, that the connection to the protected earth conductor is impedance-low, because otherwise the interference currents may appear as interference cause.

When isolating cables you have to regard the following:

- If possible, use only cables with isolation tangle.
- The hiding power of the isolation should be higher than 80%.
- Normally you should always lay the isolation of cables on both sides. Only by means of the both-sided connection of the isolation you achieve high quality interference suppression in the higher frequency area.

Only as exception you may also lay the isolation one-sided. Then you only achieve the absorption of the lower frequencies. A one-sided isolation connection may be convenient, if:

- the conduction of a potential compensating line is not possible
- analog signals (some mV res. µA) are transferred
- foil isolations (static isolations) are used.
- With data lines always use metallic or metalized plugs for serial couplings. Fix the isolation of the data line at the plug rack. Do not lay the isolation on the PIN 1 of the plug bar!
- At stationary operation it is convenient to strip the insulated cable interruption free and lay it on the isolation/protected earth conductor line.
- To fix the isolation tangles use cable clamps out of metal. The clamps must clasp the isolation extensively and have well contact.
- Lay the isolation on an isolation rail directly after the entry of the cable in the cabinet. Lead the isolation further on to the System SLIO module and **don't** lay it on there again!



Please regard at installation!

At potential differences between the grounding points, there may be a compensation current via the isolation connected at both sides. Remedy: Potential compensation line

General data

| Conformity and approval | | |
|-------------------------|-----------|-----------------------------|
| Conformity | | |
| CE | 73/23/EWG | Low-voltage directive |
| Approval | | |
| UL | UL 508 | Approval for USA and Canada |
| others | | |
| RoHs | - | Product is unleaded |

| Protection of persons and device protection | | | |
|---|------------|-----------------------|--|
| Type of protection | - IP20 | | |
| Electrical isolation | | | |
| to the field bus | - | electrically isolated | |
| to the process level | - | electrically isolated | |
| Insulation resistance | EN 61131-2 | - | |
| Insulation voltage to reference earth | | | |
| Inputs / outputs | - | AC / DC 50V, | |
| | | test voltage AC 500V | |
| Protective measures | - | against short circuit | |

| Environmental conditions to EN 61131-2 | | | |
|--|---------------|--|--|
| Climatic | | | |
| Storage / transport | EN 60068-2-14 | -25+70°C | |
| Operation | | | |
| Horizontal installation | EN 61131-2 | 0+60°C | |
| Vertical installation | EN 61131-2 | 0+60°C | |
| Air humidity | EN 60068-2-30 | RH1 | |
| | | (without condensation, rel. humidity 10 95%) | |
| Pollution | EN 61131-2 | Degree of pollution 2 | |
| Mechanical | | | |
| Oscillation | EN 60068-2-6 | 1G | |
| Shock | EN 60068-2-27 | 15G | |

| Mounting conditions | | | |
|---------------------|---|-------------------------|--|
| Mounting place | - | In the control cabinet | |
| Mounting position | - | Horizontal and vertical | |

| EMC | Standard | | Comment |
|--------------------------|--------------|--------------|--|
| Emitted interference | EN 61000-6-4 | | Class A (Industry area) |
| Noise immunity zone B | EN 61000-6-2 | | Industry area |
| | | EN 61000-4-2 | ESD |
| | | | Degree of severity 3, i.e. 8kV at air discharge, 4kV at contact discharge |
| | | EN 61000-4-3 | HF irradiation (casing) 80MHz 1000MHz, 10V/m 80% AM (1kHz) |
| | | EN 61000-4-6 | HF conducted |
| | | | 150kHz 80MHz, 10V/m |
| | | | 80% AM (1kHz) |
| | | EN 61000-4-4 | Burst, degree of severity 3 |
| | | EN 61000-4-5 | Surge, degree of severity 3 |

Chapter 2 Hardware description

Overview In this chapter the counter module 050-1BB00 of the System SLIO is described. Here every information about the hardware components of the module may be found.

The technical data are at the end of the chapter.

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Properties

Features

- 2 counter 32bit (AB) invertible, DC 24V
- Counting frequency max 400kHz (AB 1/2/4-fold evaluation or pulse and direction)
- Comparison value, set value, input filter (configurable)
- Interrupt and diagnostics function with μs time stamp
- µs time stamp for counter value (e.g. for speed calculation)



| Order data | Туре | Order number | Description |
|------------|--------|----------------|-------------------------------|
| | FM 050 | VIPA 050-1BB00 | Counter module 2x32Bit DC 24V |

Structure

050-1BB00



- [1] Locking lever terminal module
- [2] Labeling strip
- [3] Backplane bus
- [4] LED status indication
- [5] DC 24V power section supply
- [6] Electronic module
- [7] Terminal module
- [8] Locking lever electronic module
- [9] Terminal



| LED | Color | Descri | ption | otion | | | |
|-----------|-------|--------|--|--|--|--|--|
| RUN green | | RUN | MF | | | | |
| MF | red | • | 0 | Bus communication is OK | | | |
| | | • | 0 | Module status is OK | | | |
| | | • | | Bus communication is OK | | | |
| | | • | • | Module status reports an error | | | |
| | | 0 | | Bus communication is not possible | | | |
| | | 0 | • | Module status reports an error | | | |
| | | 0 | 0 | Error at bus power supply | | | |
| | | ¢ | \ | Error in parameterization (see Basics) | | | |
| | | | | | | | |
| A0 | green | • | Counte | er 0: Digital input 1 A0/pulse is set | | | |
| B0 | green | • | Counter 0: Digital input 5 B0/direction is set | | | | |
| A1 | green | • | Counter 1: Digital input 4 A1/pulse is set | | | | |
| B1 | green | • | Counter 1: Digital input 8 B1/direction is set | | | | |

on: • off: • blinks with 2Hz: \Leftrightarrow

Pin assignment

For wires with a cross section of $0.08 \mbox{mm}^2$ up to $1.5 \mbox{mm}^2.$



| Pos. | Function | Туре | Description | | |
|------|----------|------|---|--|--|
| 1 | A0 | - | Counter 0: A / pulse | | |
| | | | Pulse input for counter signal respectively track | | |
| | | | A of an encoder for 1-, 2- or 4-fold evaluation. | | |
| 2 | DC 24V | 0 | DC 24V for encoder | | |
| 3 | 0V | 0 | GND | | |
| 4 | A1 | I | Counter 1: A / pulse | | |
| | | | Pulse input for counter signal respectively track | | |
| | | | A of an encoder for 1-, 2- or 4-fold evaluation. | | |
| 5 | B0 | - | Counter 0: B / direction | | |
| | | | direction signal respectively track B of an | | |
| | | | encoder (invertible via parameterization) | | |
| 6 | DC 24V | 0 | DC 24V for encoder | | |
| 7 | 0V | 0 | GND | | |
| 8 | B1 | I | Counter 1: B / direction | | |
| | | | direction signal respectively track B of an | | |
| | | | encoder (invertible via parameterization) | | |

I: Input, O: Output

Technical Data

| Order number | 050-1BB00 |
|---|-------------------|
| Туре | FM 050 |
| Module ID | 08C3 380A |
| Current consumption/power loss | |
| Current consumption from backplane bus | 75mA |
| Power loss | 0.9W |
| Technical data digital inputs | |
| Number of inputs | 4 |
| Cable length, shielded | 100m |
| Current consumption from load voltage L+ (without load) | 15mA |
| Nominal value | DC 20.428.8V |
| Input voltage for signal "1" | DC 15 28.8V |
| Input voltage for signal "0" | DC 05V |
| Input current for signal "1" | 3mA |
| Connection of Two-Wire-BERO possible | \checkmark |
| max, permissible BERO guiescent current | 0.5mA |
| Input delay of "0" to "1" | 0.8us |
| Input delay of "1" to "0" | 0.8us |
| Number of simultaneously utilizable horizontal | 4 |
| Number of simultaneously utilizable vertical | 4 |
| Input characteristic | IEC 61131, type 1 |
| Input data size | 12Bvte |
| Technical data digital outputs | |
| Number of outputs | - |
| Cable length, shielded | - |
| Cable length, unshielded | - |
| Rated load voltage | - |
| Output delay of "0" to "1" | - |
| Output delay of "1" to "0" | - |
| Lamp load | - |
| Parallel switching of outputs for redundant control of a load | - |
| Parallel switching of outputs for increased power | - |
| Actuation of digital input | - |
| Switching frequency with resistive load | - |
| Switching frequency with inductive load | - |
| Switching frequency on lamp load | - |
| Internal limitation of inductive shut-off voltage | - |
| Short-circuit protection of output | - |
| Triager level | - |
| Output data size | 12Byte |
| Technical data Counters | |
| Number of counters | 2 |
| Counter width per counter | 32Bit |
| maximum input frequency | 100kHz |
| Maximum count frequency | 400kHz |
| Mode incremental encoder | \checkmark |
| Mode pulse/direction | \checkmark |
| Gate input available | - |
| Latch input available | - |
| Reset input available | - |
| Counter output available | - |

| Order number | 050-1BB00 |
|---|-------------------------|
| Status information, alarms, diagnostics | |
| Status display | yes |
| Interrupts | yes, parameterizable |
| Process alarm | yes, parameterizable |
| Diagnostic interrupt | yes, parameterizable |
| Diagnostic functions | yes, parameterizable |
| Diagnostics information read-out | possible |
| Module state | green LED |
| Module error display | red LED |
| Channel error display | none |
| Isolation | |
| Between channels and backplane bus | \checkmark |
| Insulation tested with | DC 500V |
| Mechanical Data | |
| Dimensions (WxHxD) | 12.9mm x 109mm x 76.5mm |
| Weight | 60g |
| Environmental conditions | |
| Operating temperature | 0°C to 60°C |
| Storage temperature | -25°C to 70°C |
| Certifications | |
| UL508 certifications | in preparation |

Chapter 3 Deployment

Overview In this chapter the deployment of the System SLIO counter module 050-1BB00 is described. Here every information required for the deployment may be found.

| Content | Торіс | Page |
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| | Fast introduction | |
| | In-/Output area | |
| | Parameter data | |
| | Counter functions | |
| | Counter additional functions | |
| | Diagnostic and interrupt | |

Fast introduction

Counter range

| Limits | Valid range of values |
|---------------------|-------------------------------------|
| Lower counter limit | -2 147 483 648 (-2 ³¹) |
| Upper counter limit | +2 147 483 647 (2 ³¹ -1) |

The maximum counter frequency is 400kHz.

Address areas At CPU, Profibus and ProfiNET the input respectively output area is embedded to the corresponding address area.

IX = Index for access via CANopen with

s = Subindex, depends on number and type of counter

SX = Subindex for access via EtherCAT

Input area

| Addr. | Name | Bytes | Function | IX | SX |
|-------|---------|-------|---------------------------|-----------|-----|
| +0 | CV_I | 4 | Counter 0: Counter value | 5400h/s | 01h |
| +4 | CV_II | 4 | Counter 1: Counter value | 5400h/s+1 | 02h |
| +8 | CSTS_I | 2 | Counter 0: Counter status | 5402h/s | 03h |
| +10 | CSTS_II | 2 | Counter 1: Counter status | 5402h/s+1 | 04h |

Output area

| Addr. | Name | Bytes | Function | IX | SX |
|-------|----------|-------|-------------------------|-----------|-----|
| +0 | CC_I | 4 | Counter 0: Comp. value | 5600h/s | 01h |
| +4 | CC_II | 4 | Counter 1: Comp. value | 5600h/s+1 | 02h |
| +8 | CCTRL_I | 2 | Counter 0: Control word | 5602h/s | 03h |
| +10 | CCTRL_II | 2 | Counter 1: Control word | 5602h/s+1 | 04h |

| CSTS_I |
|----------------|
| CSTS_II |
| Counter status |

| Bit | Name | Function |
|-------|---------------|---|
| 0 | - | reserved |
| 1 | STS_CTRL_COMP | is set when comparison bit is enabled |
| 2 | STS_SW-GATE | Status software gate |
| | | (set when SW gate is active) |
| 3 4 | - | reserved |
| 5 | STS_GATE | Status internal gate |
| | | (set when internal gate is active) |
| 6 | STS_COMP | Status comparison bit |
| 7 | STS_C_DN | Status set at counter direction backward |
| 8 | STS_C_UP | Status set at counter direction forward |
| 9 | STS_CMP* | Status comparison is set when the |
| | | comparison condition is met. If comparison |
| | | is parameterized <i>never</i> , the bit is never set. |
| 10 | STS_END* | Status is set when end value was reached |
| 11 | STS_OFLW* | Status is set at overflow |
| 12 | STS_UFLW* | Status is set at underflow |
| 13 | STS_ZP* | Status is set at zero run |
| 14 15 | - | reserved |

* The bits remain set until reset with RES_SET (bit 6 control word).

CTRL_I CTRL_II Control word

| Bit | Name | Function |
|-------|-----------------|---|
| 0 | - | reserved |
| 1 | CTRL_COMP_SET | enables the comparison bit |
| 2 | SW_GATE_SET | sets the software gate |
| 3 4 | - | reserved |
| 5 | COUNTERVAL_SET | sets counter temporarily to the value of set |
| 6 | RES_SET | resets the bits STS_CMP, STS_END, STS_OFLW, STS_UFLW and STS_ZP with edge 0-1 |
| 7 8 | - | reserved |
| 9 | CTRL_COMP_RESET | disables the comparison bit |
| 10 | SW_GATE_RESET | resets the software gate |
| 11 15 | - | reserved |
| | | |

Parameter data

DS = Data set for access via CPU, Profibus and ProfiNET

IX = Index for access via CANopen

SX = Subindex for access via EtherCAT

| Name | Bytes | Function | Default | DS | IX | SX |
|----------|-------|-----------------------------|---------|-----|------------|-----|
| DIAG_EN | 1 | Diagnostic interrupt * | 00h | 00h | 3100h | 01h |
| CH0A | 1 | C0: Input frequency track A | 02h | 01h | 3101h | 02h |
| CH1B | 1 | C0: Input frequency track B | 02h | 01h | 3102h | 03h |
| CH2A | 1 | C1: Input frequency track A | 02h | 01h | 3103h | 04h |
| CH3B | 1 | C1: Input frequency track B | 02h | 01h | 3104h | 05h |
| INT_I | 1 | C0: Interrupt behavior* | 00h | 80h | 3105h | 06h |
| FCT_I | 1 | C0: Counter function* | 00h | 80h | 3106h | 07h |
| MODE2_I | 1 | C0: Counter mode 2* | 00h | 80h | 3107h | 08h |
| MODE3_I | 1 | C0: Counter mode 3* | 00h | 80h | 3108h | 09h |
| SET_I | 4 | C0: Set value | 00h | 81h | 3109h310Ch | 0Ah |
| END_I | 4 | C0: End value | 00h | 81h | 310Dh3110h | 0Bh |
| LOAD_I | 4 | C0: Load value | 00h | 81h | 3111h3114h | 0Ch |
| HYST_I | 1 | C0: Hysteresis | 00h | 81h | 3115h | 0Dh |
| CRES | 1 | reserved | 00h | 81h | 3116h | 0Eh |
| INT_II | 1 | C1: Interrupt behavior* | 00h | 82h | 3117h | 0Fh |
| FCT_II | 1 | C1: Counter function* | 00h | 82h | 3118h | 10h |
| MODE2_II | 1 | C1: Counter mode 2* | 00h | 82h | 3119h | 11h |
| MODE3_II | 1 | C1: Counter mode 3* | 00h | 82h | 311Ah | 12h |
| SET_II | 4 | C1: Set value | 00h | 83h | 311Bh311Eh | 13h |
| END_II | 4 | C1: End value | 00h | 83h | 311Fh3112h | 14h |
| LOAD_II | 4 | C1: Load value | 00h | 83h | 3113h3116h | 15h |
| HYST_II | 1 | C1: Hysteresis | 00h | 83h | 3117h | 16h |
| CRES | 1 | reserved | 00h | 83h | 3118h | 17h |

* This parameter may only be transferred at STOP state.

 Control counter
 The counter is controlled via the internal gate (I gate). The I gate corresponds to the software gate (SW gate).

 SW gate: Open (activate):
 in user program by edge 0-1 SW_GATE_SET in the control word.

 Close (deactivate):
 in user program by edge 0-1 SW_GATE_RESET in the control word.

Comparison bit The following behavior for the *comparison bit* STS_COMP in the *counter status* may be set via the parameterization:

- No comparison: Comparison bit is not influenced
- Counter value ≥ comparison value: Comparison bit is set
- Counter value ≤ comparison value: Comparison bit is set
- Counter value = comparison value: Comparison bit is set

Please consider that the *comparison bit* may only be controlled, when the bit STS_CTRL_COMP in the *counter status* is set.

In-/Output area

Overview

The following areas of the in-/output area are used by the 050-1BB00:

At CPU, Profibus and ProfiNET the input respectively output area is embedded to the corresponding address area.

IX = Index for access via CANopen with s = subindex, depends on number and type of counter

SX = Subindex for access via EtherCAT

| Input | area |
|-------|------|
| 12byt | е |

| Addr. | Name | Bytes | Function | IX | SX |
|-------|---------|-------|---------------------------|-----------|-----|
| +0 | CV_I | 4 | Counter 0: Counter value | 5400h/s | 01h |
| +4 | CV_II | 4 | Counter 1: Counter value | 5401h/s+1 | 02h |
| +8 | CSTS_I | 2 | Counter 0: Counter status | 5402h/s | 03h |
| +10 | CSTS_II | 2 | Counter 1: Counter status | 5403h/s+1 | 04h |

CV_I CV_II Counter value

Counter status

CSTS_I CSTS II The *counter value* always contains the current value of the corresponding counter.

| D ¹⁴ | Marra | Freeding |
|-----------------|---------------|--|
| BIt | Name | Function |
| 0 | - | reserved |
| 1 | STS_CTRL_COMP | is set when comparison bit is enabled |
| 2 | STS_SW-GATE | Status software gate |
| | | (set when SW gate is active) |
| 3 4 | - | reserved |
| 5 | STS_GATE | Status internal gate |
| | | (set when internal gate is active) |
| 6 | STS_COMP | Status comparison bit |
| 7 | STS_C_DN | Status set at counter direction backward |
| 8 | STS_C_UP | Status set at counter direction forward |
| 9 | STS_CMP* | Status comparison is set when the comparison |
| | | condition is met. If comparison is |
| | | parameterized <i>never</i> , the bit is never set. |
| 10 | STS_END* | Status is set when end value was reached |
| 11 | STS_OFLW* | Status is set at overflow |
| 12 | STS_UFLW* | Status is set at underflow |
| 13 | STS_ZP* | Status is set at zero run |
| 14 15 | - | reserved |

* The bits remain set until reset with RES_SET (bit 6 control word).

Output area 12byte

| Addr. | Name | Bytes | Function | IX | SX |
|-------|----------|-------|-------------------------|-----------|-----|
| +0 | CC_I | 4 | Counter 0: Comp. value | 5600h/s | 01h |
| +4 | CC_II | 4 | Counter 1: Comp. value | 5600h/s+1 | 02h |
| +8 | CCTRL_I | 2 | Counter 0: Control word | 5602h/s | 03h |
| +10 | CCTRL_II | 2 | Counter 1: Control word | 5602h/s+1 | 04h |

CC_I CC_II Comparison value

With *comparison value* a value may be preset that may influence the *comparison bit* res. throw a process interrupt when compared with the recent *counter value*.

The behavior of the *comparison bit* STS_COMP in the *counter status* res. the process interrupt has to be set for counter 0 via the parameter INT_I and INT_II for counter 1.

CCTRL_I CCTRL_II Control word

| Bit | Name | Function | |
|-------|--|--|--|
| 0 | - | reserved | |
| 1 | CTRL_COMP_SET | CTRL_COMP_SET enables the comparison bit | |
| 2 | SW_GATE_SET | sets the software gate | |
| 3 4 | - | reserved | |
| 5 | COUNTERVAL_SET | sets counter temporarily to the value of set | |
| | | value | |
| 6 | RES_SET | resets the bits STS_CMP, STS_END, | |
| | | STS_OFLW, STS_UFLW and STS_ZP | |
| | | with edge 0-1 | |
| 7 8 | - | reserved | |
| 9 | CTRL_COMP_RESET | disables the comparison bit | |
| 10 | SW_GATE_RESET resets the software gate | | |
| 11 15 | - | reserved | |

Parameter data

Overview

Via parameterization you may define among others:

- Interrupt behavior
- Input filter
- Counter operating mode res. behavior
- DS = Data set for access via CPU, Profibus and ProfiNET
- IX = Index for access via CANopen
- SX = Subindex for access via EtherCAT

| Name | Bytes | Function | Default | DS | IX | SX |
|----------|-------|-----------------------------|---------|-----|------------|-----|
| DIAG_EN | 1 | Diagnostic interrupt * | 00h | 00h | 3100h | 01h |
| CH0A | 1 | C0: Input frequency track A | 02h | 01h | 3101h | 02h |
| CH1B | 1 | C0: Input frequency track B | 02h | 01h | 3102h | 03h |
| CH2A | 1 | C1: Input frequency track A | 02h | 01h | 3103h | 04h |
| CH3B | 1 | C1: Input frequency track B | 02h | 01h | 3104h | 05h |
| INT_I | 1 | C0: Interrupt behavior* | 00h | 80h | 3105h | 06h |
| FCT_I | 1 | C0: Counter function* | 00h | 80h | 3106h | 07h |
| MODE2_I | 1 | C0: Counter mode 2* | 00h | 80h | 3107h | 08h |
| MODE3_I | 1 | C0: Counter mode 3* | 00h | 80h | 3108h | 09h |
| SET_I | 4 | C0: Set value | 00h | 81h | 3109h310Ch | 0Ah |
| END_I | 4 | C0: End value | 00h | 81h | 310Dh3110h | 0Bh |
| LOAD_I | 4 | C0: Load value | 00h | 81h | 3111h3114h | 0Ch |
| HYST_I | 1 | C0: Hysteresis | 00h | 81h | 3115h | 0Dh |
| CRES | 1 | reserved | 00h | 81h | 3116h | 0Eh |
| INT_II | 1 | C1: Interrupt behavior* | 00h | 82h | 3117h | 0Fh |
| FCT_II | 1 | C1: Counter function* | 00h | 82h | 3118h | 10h |
| MODE2_II | 1 | C1: Counter mode 2* | 00h | 82h | 3119h | 11h |
| MODE3_II | 1 | C1: Counter mode 3* | 00h | 82h | 311Ah | 12h |
| SET_II | 4 | C1: Set value | 00h | 83h | 311Bh311Eh | 13h |
| END_II | 4 | C1: End value | 00h | 83h | 311Fh3112h | 14h |
| LOAD_II | 4 | C1: Load value | 00h | 83h | 3113h3116h | 15h |
| HYST_II | 1 | C1: Hysteresis | 00h | 83h | 3117h | 16h |
| CRES | 1 | reserved | 00h | 83h | 3118h | 17h |

* This parameter may only be transferred at STOP state..

DIAG_EN Diagnostic interrupt

| Byte | Bit 7 0 |
|------|----------------------|
| 0 | Diagnostic interrupt |
| | 00h = disable |
| | 40h = enable |
| | |

• Here you activate res. de-activate the diagnostic function.

CHxx Input frequency

| Byte | Function | Possible values | |
|------|----------------------------|-----------------------------------|----------------|
| 0 | Input frequency C0 track A | 02h: 100kHz | 07h: 5kHz |
| 1 | Input frequency C0 track B | 03h: 60kHz | 08h: 2kHz |
| 2 | Input frequency C1 track A | 04h: 30kHz | 09h: 1kHz |
| 3 | Input frequency C1 track B | 06h: 10kHz Other values are no | t permissible! |

• *Input frequency* allows you to preset a filter for I1, I4, I5 and I8. With the help of filters you may e.g. filter signal peaks at a blurred input signal.

| INT_I/II | |
|--------------------|--|
| C0/C1: | |
| Interrupt behavior | |
| | |

| Byte | Bit 7 0 |
|------|---|
| 0 | Bit 5 0: Interrupt behavior |
| | Bit 0: 0 (fix) |
| | Bit 1: 0 (fix) |
| | Bit 2: Proc. interrupt overflow |
| | Bit 3: Proc. interrupt underflow |
| | Bit 4: Proc. interrupt comparison value |
| | Bit 5: Proc. interrupt end value |
| | <i>Bit</i> 7 6: 0 (fix) |

• Setting the appropriate bit activates the associated process interrupt

| FCT_I/II | Byte | Bit 7 0 |
|------------------|------|---------------------------------------|
| C0/C1: | 0 | Bit 5 0: Counter function |
| Counter function | | 000000b = Count endless |
| | | 000001b = Once: forward |
| | | 000010b = Once: backwards |
| | | 000100b = Once: no main direction |
| | | 001000b = Periodic: forward |
| | | 010000b = Periodic: backwards |
| | | 100000b = Periodic: no main direction |
| | | <i>Bit</i> 7 6: 0 (fix) |

| MODE2_I/II | Byte | Bit 7 0 |
|----------------|------|---|
| C0/C1: | 0 | Bit 2 0: Comparison bit is set |
| Counter mode 2 | | (when following condition is met) |
| | | 000b = never |
| | | 001b = Counter value >= comparison value |
| | | 010b = Counter value <= comparison value |
| | | 100b = Counter value = comparison value |
| | | Bit 3: Counter direction track B inverted |
| | | 0 = No (not inverted) |
| | | 1 = Yes (inverted) |
| | | <i>Bit</i> 7 4: 0 (fix) |

| MODE3_I/II | Byte Bit 7 0 | | | |
|---|--|--|--|--|
| C0/C1: | 0 Bit 2 0: Signal evaluation | | | |
| Counter mode 3 | 000b = Counter de-activated | | | |
| | 001b = Rotary encoder single (at A and B) | | | |
| | 010b = Rotary encoder double (at A and B) | | | |
| | 011b = Rotary encoder quadruple (at A and B) | | | |
| | 100b = Direction (pulse at A and direction at B) | | | |
| | <i>Bit 6 3</i> : 0 (fix) | | | |
| | Bit 7: Gate function (internal gate) | | | |
| | 0 = abort | | | |
| | 1 = interrupt | | | |
| | • At de-activated counter the further parameter settings are ignored. | | | |
| | With gate function "abort" counting begins again at the load value. With "interrupt" counting is continued with the count. | | | |
| SET_I/II C0/C1: Set value | There is the possibility to preset each counter with a <i>set value</i> . The value is kept by the counter by a changing edge 0-1 of the bit COUNTERVAL_SET in the <i>control word</i> . | | | |
| LOAD_I/II END_I/II C0/C1: Load value, End value | may set an upper and a lower limit by setting a <i>load value</i> as start and end value. | | | |
| HYST_I/II C0/C1: Hysteresis | The <i>hysteresis</i> serves the avoidance of many toggle processes of the output and/or the interrupt, if the <i>counter value</i> is in the range of the <i>comparison value</i> . You may set a range of 0 to 255. The settings 0 and 1 deactivate the <i>hysteresis</i> . The <i>hysteresis</i> influences zero run, comparison, over and underflow. | | | |

Counter functions

| Overview | You may count forward and backwards and choose between the following counter functions: | | | | | |
|-------------------------|--|--|--|--|--|--|
| | Count endless, e.g. c | listance measuring with incremental encoder | | | | |
| | Count once, e.g. cou | nt to a maximum limit | | | | |
| | Count periodic, e.g. | count with repeated counter process | | | | |
| | In the operating modes a counter range as start | In the operating modes "Count once" and "Count periodic" you may define a counter range as start and end value via the parameterization. | | | | |
| | For every counter additional parameterizable functions are available like gate function, comparison, hysteresis and process interrupt. | | | | | |
| Main counting direction | Via the parameterizati counting direction for ev | on you have the opportunity to define a main ery counter. | | | | |
| | If "none" is chosen, the | complete counting range is available: | | | | |
| | | | | | | |
| | Limits | Valid value range | | | | |
| | Lower count limit | -2 147 483 648 (-2 ³¹) | | | | |
| | Upper count limit | +2 147 483 647 (2 ³¹ -1) | | | | |

Main counting direction forward

Upper restriction of the count range. The counter counts 0 res. *load value* in positive direction until the parameterized *end value* -1 and jumps then back to the *load value* with the next following encoder pulse.

Main counting direction backwards

Lower restriction of the count range. The counter counts from the parameterized start- res. *load value* in negative direction to the parameterized *end value* +1 and jumps then back to the start value with the next following encoder pulse.

Gate function
abort/interruptAbort count processThe count process starts after closing and restart of the gate beginning with
the load value.

Interrupt count process

The count process continuous after closing and restart of the gate beginning with the last recent counter value.

Count
continuouslyIn this operating mode, the counter counts from the *load value*.When the counter counts forward and reaches the upper count limit and
another counting pulse in positive direction arrives, it jumps to the lower

count limit and counts from there on.

When the counter counts backwards and reaches the lower count limit and another counting pulse in negative direction arrives, it jumps to the upper count limit and counts from there on.

The count limits are set to the maximum count range.

| Limits | Valid value range |
|-------------------|-------------------------------------|
| Lower count limit | -2 147 483 648 (-2 ³¹) |
| Upper count limit | +2 147 483 647 (2 ³¹ -1) |

With overflow or underflow the status bits STS_OFLW respectively STS_UFLW are set. These bits remain set until these are reset with RES_SET in the *control word*.

If enabled additionally a process interrupt is triggered.



Count Once

No main counting direction

- The counter counts once starting with the load value.
- You may count forward or backwards.
- The count limits are set to the maximum count range.
- At over- or underflow at the count limits, the counter jumps to the according other count limit and the internal gate is automatically closed and the status bits STS_OFLW respectively STS_UFLW are set. If enabled additionally a process interrupt is triggered.
- To restart the count process, you have to re-open the internal gate.
- At interrupting gate control, the count process continuous with the last recent *counter value*.
- At aborting gate control, the counter starts with the load value.

| Limits | Valid value range |
|-------------------|-------------------------------------|
| Lower count limit | -2 147 483 648 (-2 ³¹) |
| Upper count limit | +2 147 483 647 (2 ³¹ -1) |



Main counting direction forward

- The counter counts starting with the load value.
- When the counter reaches the *end value* -1 in positive direction, it jumps to the *load value* at the next positive count pulse and the internal gate is automatically closed. If enabled additionally a process interrupt is triggered.
- To restart the count process, you must re-open the internal gate. The counter starts with the *load value*.



• You may count beyond the lower counter limit.

Main counting direction backwards

- The counter counts backwards starting with the load value.
- When the counter reaches the *end value* +1 in negative direction, it jumps to the *load value* at the next negative count pulse and the gate is automatically closed. If enabled additionally a process interrupt is triggered.
- To restart the count process, you must create an edge 0-1 of the gate. The counter starts with the *load value*.



You may count beyond the upper counter limit.

Count Periodically No main counting direction

- The counter counts forward or backwards starting with the load value.
- At over- or underflow at the count limits, the counter jumps to the *load value* and counts from there on. If enabled additionally a process interrupt is triggered.
- The count limits are set to the maximum count range.

| Limits | Valid value range |
|-------------------|-------------------------------------|
| Lower count limit | -2 147 483 648 (-2 ³¹) |
| Upper count limit | +2 147 483 647 (2 ³¹ -1) |



Main counting direction forward

- The counter counts forward starting with the load value.
- When the counter reaches the *end value* -1 in positive direction, it jumps to the *load value* at the next positive count pulse. If enabled additionally a process interrupt is triggered.
- You may count beyond the lower counter limit.

| Limits | Valid value range |
|-------------------|---|
| Limit value | -2 147 483 647 (-2 ³¹ +1) to +2 147 483 647 (2 ³¹ -1) |
| Lower count limit | -2 147 483 648 (-2 ³¹) |



Main counting direction backwards

- The counter counts backwards starting with the load value.
- When the counter reaches the *end value* +1 in negative direction, it jumps to the *load value* at the next negative count pulse. If enabled additionally a process interrupt is triggered.
- You may exceed the upper count limit.

| Limits | Valid value range |
|-------------------|---|
| Limit value | -2 147 483 647 (-2 ³¹ +1) to +2 147 483 647 (2 ³¹ -2) |
| Upper count limit | +2 147 483 647 (2 ³¹ -1) |



Counter additional functions

Overview The f

The following additional functions may be set for each counter via the parameterization:

• Gate function

The gate function serves for the start, stop and interrupt of a count function.

Comparison

You may set a *comparison value* that activates res. de-activates the digital output res. releases a process interrupt depending on the *counter value*.

• Hysteresis

The setting of a *hysteresis* avoids for example a high interrupt toggling when the value of an encoder signal shifts around a *comparison value*.

Schematic structure The illustration shows how the additional functions influence the counting behavior. The following pages describe these functions in detail:



Gate functionThe activation res. de-activation of the counter happens via an internal gate
(I gate). The I gate corresponds to the software gate (SW gate).The SW gate is opened (activated) via your user application by an edge 0-1
of the bit SW_GATE_SET of the control word in the output area. The
software gate is closed (de-activated) by an edge 0-1 of the bit
SW_GATE_RESET. If the I gate was automatically closed at "counting
once", so this may only be opened with an edge 0-1 on SW_GATE_SET.

The following states influence the I gate:

| SW gate | influences I gate | | |
|---------------|-------------------|--|--|
| 0 | 0 | | |
| 1 | 1 | | |
| with edge 0-1 | 1 | | |

Gate function abort and interrupt

The parameterization defines if the gate interrupts or aborts the counter process.

• At *abort function* the counter starts counting with the *load value* after gate restart.



• At *interrupt function*, the counter starts counting with the recent *counter value* after gate restart.



Comparison
functionThe compare value is to be pre-defined by the output area. The comparison
bit may be found at the counter status at STS_COMP.

Please consider that the bit STS_COMP may only be influenced when in the *counter status* the bit STS_CTRL_COMP is set.

The following behavior for the *comparison bit* may be pre-defined via the parameterization:

- no comparison: Comparison bit is not influenced
- Counter value ≥ comparison value: comparison bit is set
- Counter value ≤ comparison value: comparison bit is set
- Counter value = comparison value: comparison bit is set

no comparison

The *comparison bit* is not influenced.

Comparison bit is set when counter value \geq comparison value The comparison bit remains set as long as the counter value is higher or equal comparison value.

Comparison bit is set when counter value \leq comparison value The comparison bit remains set as long as the counter value is lower or equal comparison value.

Comparison bit is set when counter value = comparison value

When the counter reaches the *comparison value* the *comparison bit* is set. The *comparison bit* remains set as long as the comparison condition is met. When you've set a main counting direction the *comparison bit* is only set at reaching the *comparison value* from the main counting direction.



Note!

The bit STS_COMP is set together with the bit STS_CMP in the *counter status*. In contrast to the bit STS_COMP this bit remains set as long as it is reset by setting the bit RES_SET in the *control word*.

Hysteresis The *hysteresis* serves e.g. the avoidance of many toggle processes of the interrupt, if the *counter value* is in the range of the *comparison value*. You may set a range of 0 to 255. The settings 0 and 1 deactivate the *hysteresis*. The *hysteresis* influences the zero run, over-/underflow and *comparison value*.

An activated *hysteresis* remains active after a change. The new *hysteresis* range is taken over at the next hysteresis event.

The following pictures illustrate the behavior of the comparison bit for *hysteresis* 0 and *hysteresis* 3 for the according conditions:



Effect at counter value 2 comparison value

- (1) Counter value \geq comparison value \rightarrow comparison bit is set and hysteresis activated
- (2) Leave hysteresis range \rightarrow comparison bit is reset
- (3) Counter value \geq comparison value \rightarrow comparison bit is set and hysteresis activated
- (4) Leave hysteresis range, comparison bit remains set for counter value \geq comparison value
- (5) Counter value < comparison value and hysteresis active \rightarrow comparison bit is reset
- (6) Counter value \geq comparison value \rightarrow comparison bit is not set for hysteresis active
- (7) Leave hysteresis range, comparison bit remains set for counter value \geq comparison value

With reaching the comparison condition the *hysteresis* gets active. At active *hysteresis* the comparison result remains unchanged until the *counter value* leaves the set *hysteresis* range. After leaving the *hysteresis* range a new *hysteresis* is only activated with again reaching the comparison conditions.



Effect at counter value = comparison value

- (1) Counter value = comparison value \rightarrow comparison bit is set and hysteresis activated
- (2) Leave hysteresis range \rightarrow comparison bit is reset and Counter value < comparison value
- (3) Counter value = comparison value \rightarrow comparison bit is set and hysteresis activated
- (4) Comparison bit is reset for leaving hysteresis range and counter value > comparison value
- (5) Counter value = comparison value \rightarrow comparison bit is set and hysteresis activated
- (6) Counter value = comparison value and hysteresis active \rightarrow comparison bit remains set
- (7) Leave hysteresis range and counter value \geq comparison value \rightarrow comparison bit is reset

With reaching the comparison condition the *hysteresis* gets active. At active *hysteresis* the comparison result remains unchanged until the *counter value* leaves the set *hysteresis* range. After leaving the *hysteresis* range a new *hysteresis* is only activated with again reaching the comparison conditions.

Diagnostic and interrupt

Overview

| Event | Process | Diagnostics | parameterizable | |
|-------------------|-----------|-------------|-----------------|--|
| | interrupt | interrupt | | |
| Overflow | Х | - | Х | |
| Underflow | Х | - | Х | |
| Comparison | Y | | Y | |
| value | Λ | - | ~ | |
| End value | Х | - | Х | |
| Process interrupt | | V | V | |
| lost | - | ^ | ^ | |

Process interrupt So you may react to asynchronous events, there is the possibility to activate a process interrupt. A process interrupt interrupts the linear program sequence and jumps depending on the master system to a corresponding Interrupt routine. Here you can react to the process interrupt accordingly.

With CANopen the process interrupt data are transferred via an emergency telegram.

Operating with CPU, Profibus and ProfiNET the process interrupt data were transferred via diagnostics telegram.

SX = Subindex for access via EtherCAT.

| Name | Bytes | Function | Default | SX |
|---------|-------|---------------------|---------|---------|
| PRIT_A | 1 | Process interrupt | 00h | 02h |
| PRIT_B | 1 | State of the inputs | 00h | 03h |
| PRIT_US | 2 | µs ticker | 00h | 04h 05h |

| PRIT_A | Byte | Bit 7 0 | | | |
|---------------------|------|---|--|--|--|
| Process interrupt | 0 | Process interrupt data | | | |
| data | | Bit 1 0: reserved | | | |
| | | Bit 2: C0: Overflow, underflow or end value reached | | | |
| | | 3it 3: C0: Comparison value reached | | | |
| | | it 5 4: reserved | | | |
| | | Bit 6: C1: Overflow, underflow or end value reached | | | |
| | | Bit 7: C1: Comparison value reached | | | |
| | | | | | |
| PRIT_B | Byte | Bit 7 0 | | | |
| State of the inputs | 0 | State of the inputs at the moment of the process interrupt | | | |
| | | Bit 0: Input value channel 0 (C0: TrackA) | | | |
| | | Bit 1: Input value channel 1 (C0: TrackB) | | | |
| | | Bit 2: Input value channel 2 (C1: TrackA) | | | |
| | | Bit 3: Input value channel 3 (C1: TrackB) | | | |
| | | Bit 7 4: reserved | | | |
| | | | | | |
| PRIT_US | Byte | Bit 7 0 | | | |
| µs ticker | 0 1 | Value of the µs ticker at the moment of the process interrupt | | | |

Diagnostic data Via the parameterization you may activate a diagnostic interrupt for the module.

With a diagnostic interrupt the module serves for diagnostic data for diagnostic interrupt_{\text{incoming}}.

As soon as the reason for releasing a diagnostic interrupt is no longer present, the diagnostic interrupt_{going} automatically takes place.

All events of a channel between diagnostic interrupt_{incoming} and diagnostic interrupt_{going} are not stored and get lost.

Within this time window (1. diagnostic interrupt_{incoming} until last diagnostic interrupt_{going}) the MF-LED of the module is on.

DS = Record set for access via CPU, Profibus and ProfiNET.

The access happens by DS 01h. Additionally the first 4 bytes may be accessed by DS 00h.

IX = Index for access via CANopen.

The access happens by IX 2F01h. Additionally the first 4 bytes may be accessed by IX 2F00h.

| Name | Bytes | Function | Default | DS | IX | SX |
|---------|-------|-----------------------------|---------------------------------|-----|-------|---------|
| ERR_A | 1 | Diagnostic | 00h | 01h | 2F01h | 02h |
| MODTYP | 1 | Module information | 18h | | | 03h |
| ERR_C | 1 | reserved | 00h | | | 04h |
| ERR_D | 1 | Diagnostic | 00h | | | 05h |
| CHTYP | 1 | Channel type | 76h | | | 06h |
| NUMBIT | 1 | Number diagnostics bits per | Number diagnostics bits per 08h | | | |
| | | channel | | | | 07h |
| NUMCH | 1 | Number channels of the | 02h | | | |
| | | module | | | | 08h |
| CHERR | 1 | Channel error | 00h | | | 09h |
| CH0ERR | 1 | Channel specific error C0 | 00h | | | 0Ah |
| CH1ERR | 1 | Channel specific error C1 | 00h | | | 0Bh |
| CH2ERR | 7 | reserved | 00h | | | 0Ch 11h |
| CH7ERR | | | | | | |
| DIAG_US | 4 | µs ticker | 00h | | | 12h |

SX = Subindex for access via EtherCAT.

| ERR_A | Byte | Bit 7 0 |
|-------------------|------|---|
| Diagnostic | 0 | Bit 0: set at module failure |
| | | Bit 1: set at internal error |
| | | Bit 2: set at external error |
| | | Bit 3: set at channel error |
| | | Bit 7 4: reserved |
| | | |
| MODTYP | Byte | Bit 7 0 |
| Modul information | 0 | Bit 3 0: Module class |
| | | 1000b: Function module |
| | | Bit 4: set at channel information present |
| | | Bit 7 5 reserved |

 ERR_C
 Byte
 Bit 7 ... 0

 reserved
 0
 reserved

| ERR_D | Byte | Bit 7 0 |
|------------------|------|---|
| Diagnostic | 0 | Bit 5 0: reserved |
| C | | Bit 6: set at process interrupt lost |
| | | Bit 7: reserved |
| | | |
| | | |
| CHTYP | Bvte | Bit 7 0 |
| Channel type | 0 | Bit 6 0: Channel type |
| | - | 76h: Counter module |
| | | Bit 7: reserved |
| | | |
| | | |
| NUMBIT | Byte | Bit 7 0 |
| Diagnostic bits | 0 | Number of diagnostics bits of the module per channel (here 08h) |
| | | |
| | | |
| NUMCH | Byte | Bit 7 0 |
| Channels | 0 | Number of channels of the module (here 02h) |
| | | |
| | | |
| CHERR | Byte | Bit 7 0 |
| Channel error | Ő | Bit 0: set at error in channel group 0 |
| | | Bit 1: set at error in channel group 1 |
| | | Bit 7 2: reserved |
| | | |
| | | |
| CH0ERR | Byte | Bit 7 0 |
| CH1ERR | 0 | Diagnostic interrupt due to process interrupt lost at |
| channel specific | | Bit 0 1: reserved |
| | | Bit 2: Overflow/underflow/end value |
| | | Bit 3: Comparison value reached |
| | | Bit 7 4: reserved |
| | | |
| | | |
| CH2ERR | Byte | Bit 7 0 |
| CH7ERR | 0 | reserved |
| reserved | | |
| | | |
| DIAG_US | Byte | Bit 7 0 |
| µs ticker | 0 3 | Value of the μ s ticker at the moment of the diagnostic |